

# Energy Transition

Solutions for a net-zero world

Sofia, Bulgaria June 2025

Mitsubishi Heavy Industries EMEA, Ltd.



# Mitsubishi Heavy Industries Group at a glance

 **1884** Foundation **JPY5.0** TN yen (**\$34BN**)  
Revenue

All figures as of March 31, 2025

 **257** Group companies (consolidated) **78,000** Employees (consolidated)

Gas turbine



Defense



Aero space



Ship & Ocean



Chemical plant



Transportation



CO<sub>2</sub> Capture plant



Waste to energy



Metal Machinery



Aero Engine



Compressor



Turbocharger



MOVE THE WORLD FORWARD  
MITSUBISHI  
HEAVY  
INDUSTRIES  
GROUP

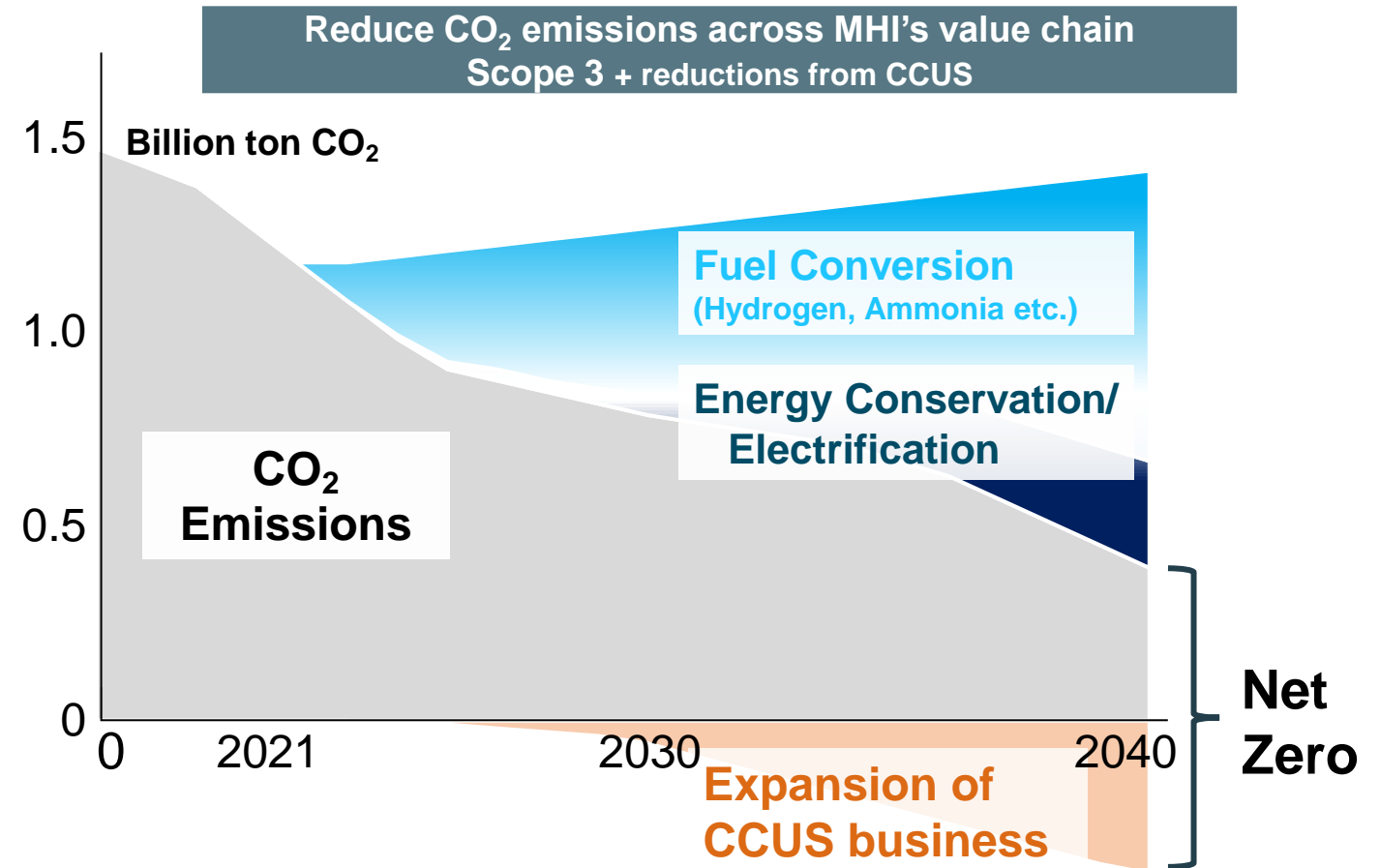


## MISSION NET ZERO

Mitsubishi Heavy Industries Group will contribute  
to the realization of net zero for society as a whole.

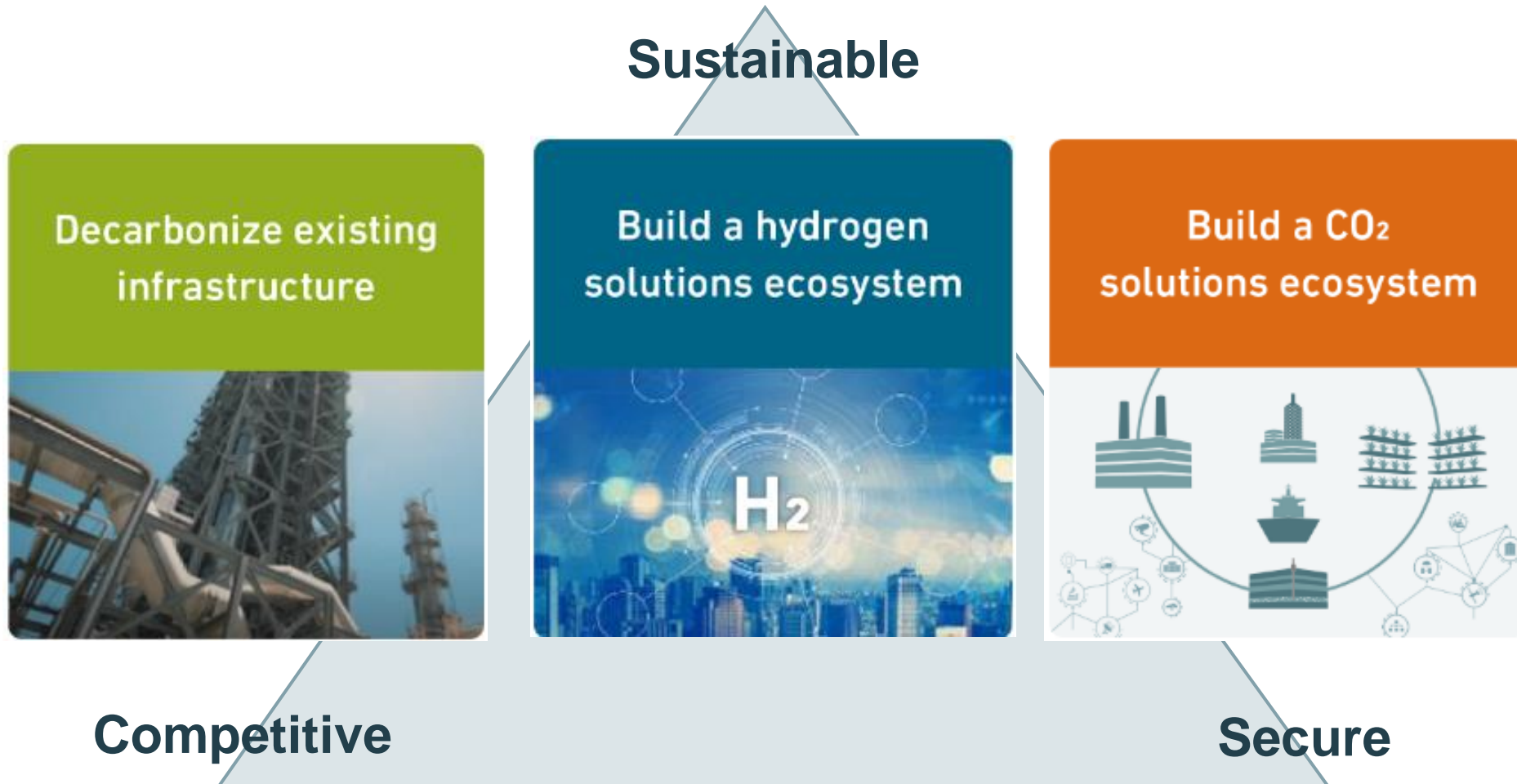
### MHI's Declaration to Achieve Carbon Neutrality by 2040

- Through our products, technologies, and services that help reduce CO<sub>2</sub> emissions, as well as new solutions and innovations to be developed with partners around the world, MHI group will contribute to realizing net zero emissions for the world.



# MHI's Three Pillars for achieving Mission Net Zero

We aim to deliver integrated solutions that optimize and decarbonize existing infrastructure, and establish hydrogen and CO<sub>2</sub> ecosystems that are Sustainable, Competitive and Secure.



# CO<sub>2</sub> Zero Power Generation Technology Roadmap

Reduce CO<sub>2</sub> by High Efficiency Gas Turbine ➔ **ZERO CO<sub>2</sub>** by Hydrogen Gas Turbine

CO<sub>2</sub> Reduction -65%

Co-firing

CO<sub>2</sub> Capture

CO<sub>2</sub> Zero

1

High Efficiency NG  
Fired Gas Turbine



JAC series

2-1

Ammonia  
Biomass  
Co-firing  
Boiler



Ammonia co-firing

2-2

Gas Turbine  
Combined  
Cycle plant  
+CCUS



3

Hydrogen Gas turbine  
Development



Hydrogen Gas turbine



Ammonia Gas Turbine  
Development



Base

Base  
Emission from  
Coal fired Power Plant

2-1

Ammonia Biomass co-firing

1

Reduce CO<sub>2</sub>

-65%  
(2020-)



64% High Efficiency Gas Turbine Combined Cycle  
Power Plant (Commercial Operation in 2020)

2-2

-90%

3

CO<sub>2</sub> Zero  
Ammonia Hydrogen

CO<sub>2</sub> Reduction

50%

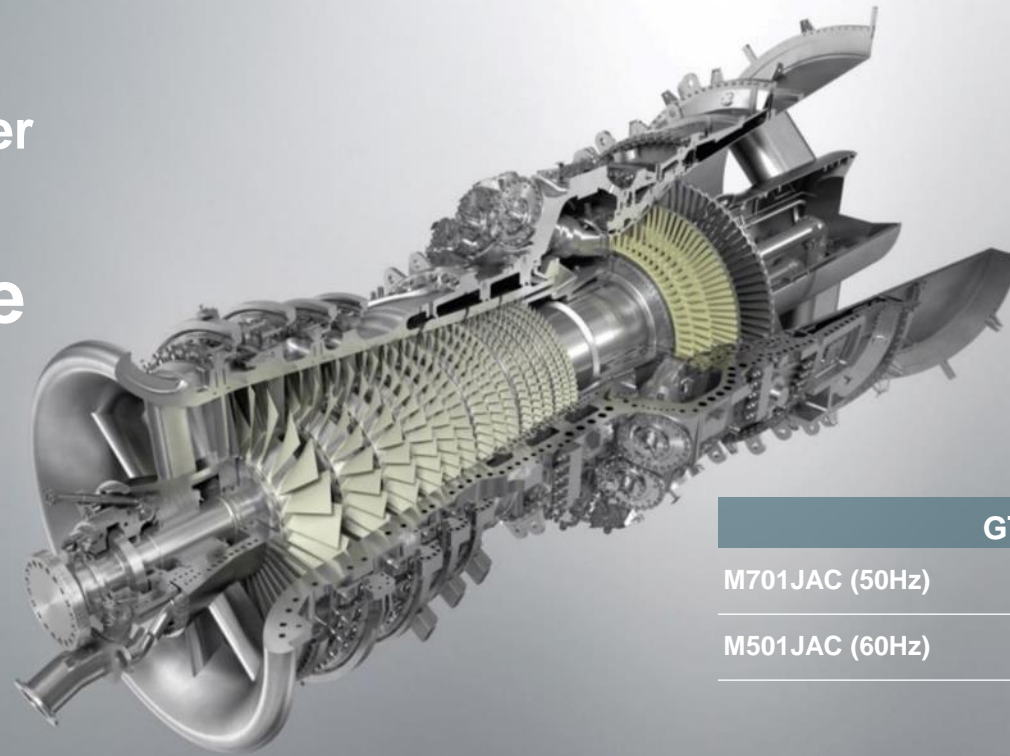
100%

Technology Road Map

2020

2030

## Mitsubishi Power “JAC” Gas Turbine



	GT/CC
M701JAC (50Hz)	574 <sub>MW</sub> / 840 <sub>MW</sub>
M501JAC (60Hz)	453 <sub>MW</sub> / 664 <sub>MW</sub>

### High Efficiency

#### Achieved 64% CC efficiency

- High pressure compressor (25:1)
- Enhanced air-cooled combustor
- Advanced TBC/Aerodynamics

### Reliability

#### Achieved 99.5% reliability by

- Over 2.0 million operation hours
  - Ordered: 104 GT units
- Commercial operation: 58 GT units  
(J Series as of March 2023)

### Hydrogen

#### Minimal investment to adopt

Power providers can transition to low-CO<sub>2</sub> or CO<sub>2</sub>-free systems with minimal modifications\*.

\*Detailed scope is subject to plant specification





## BF and BOF route

(84% hot metal and 16% scrap in BOF)

Emission factor  
80 g CO<sub>2</sub> / kWh (2050)

**1,943**

kg CO<sub>2</sub> / t liquid steel

Emission factor  
226 g CO<sub>2</sub> / kWh  
(EU 27 –2019)

**1,968**

kg CO<sub>2</sub> / t liquid steel



## DR and EAF route

(80% hot DRI and 20% scrap in EAF)

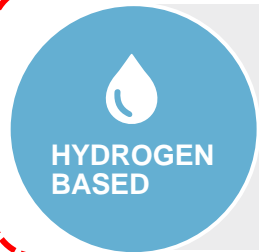
**577**

kg CO<sub>2</sub> / t liquid steel

**-60–70%**  
CO<sub>2</sub> emissions

**659**

kg CO<sub>2</sub> / t liquid steel



## HYFOR

## DR and EAF route

(80% hot DRI and 20% scrap in EAF)

**187**

kg CO<sub>2</sub> / t liquid steel

**-85–90%**  
CO<sub>2</sub> emissions

**260**

kg CO<sub>2</sub> / t liquid steel

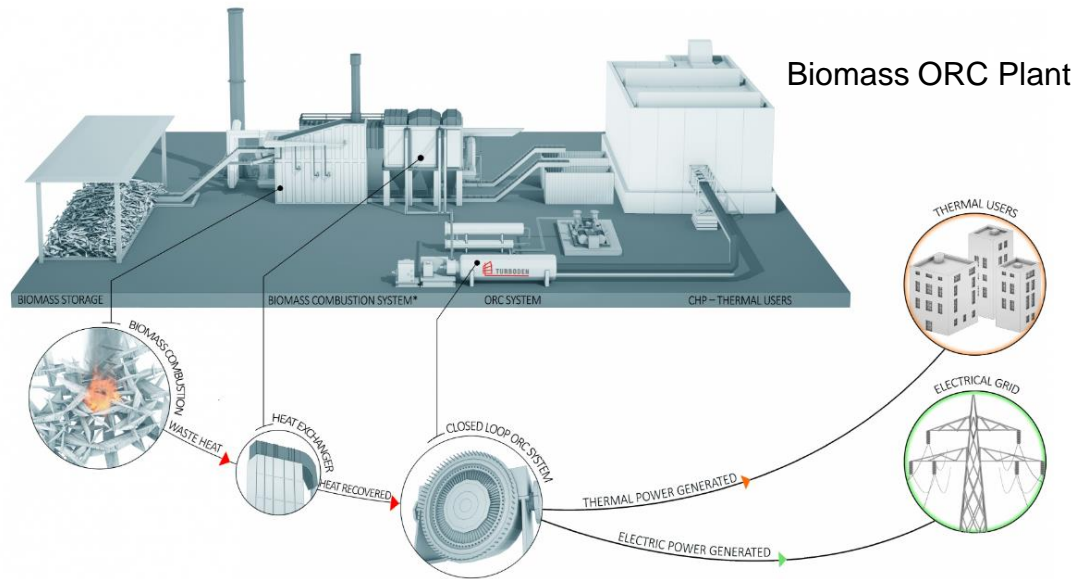


## HYFOR – Hydrogen Based Fine Ore Reduction (Austria)

- Commissioning completed in Q2 2021
- Multiple campaigns successfully executed
- Continue tests with various ores – process improvements
- Evaluate design parameters for next plant size

## MHI's Group company Turboden brings clean heat and power to the world

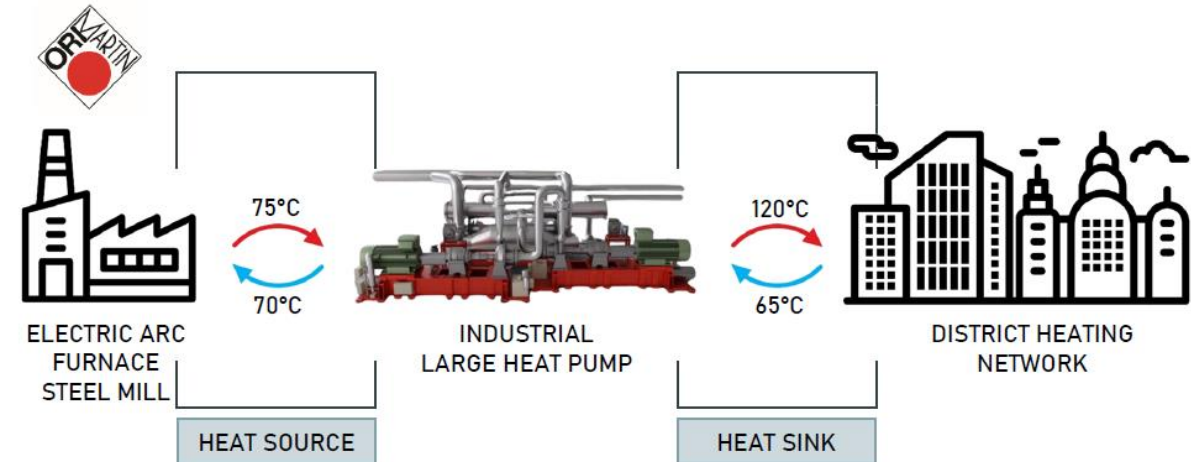
The **Organic Rankine Cycle (ORC) system** is based on an innovative **closed thermodynamic cycle** for the flexible and distributed production of electric and thermal power **exploiting various heat sources**, like Geothermal, Industrial Waste Heat, Biomass and other kind of Waste.



- Track record of +460 plants totaling 1041.5 MWe Many applications in hard-to-abate industries (cement, glass, steel and non-ferrous industry)

Innovative **Large Heat Pumps** are utility-scale heating solutions in applications like district heating and energy-intensive industrial processes.

**ORI MARTIN Steelworks (Brescia, Italy):** Waste heat from the steelmaking process raised through a **Large Heat Pump** and used for district heating.



- In operation since 2023
- Size: 6MWth (equivalent to energy needs of 3,500 homes)
- Output: pressurized water at 120°C delivered to the district heating network





# MHI Group's Selected References in Bulgaria



- **Eco Energy Management**  
Biomass CHP Plant
- ORC 1.2MW



- **Kaliakra Wind Power**  
Wind Power Plant
- 1MW x 35 units



- **Eko Garb OOD**  
Waste to Energy Plant
- ORC 9.1MW (under construction)



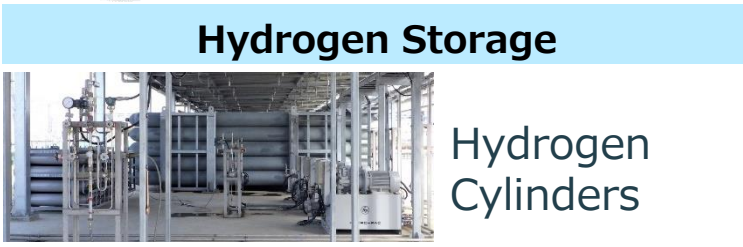
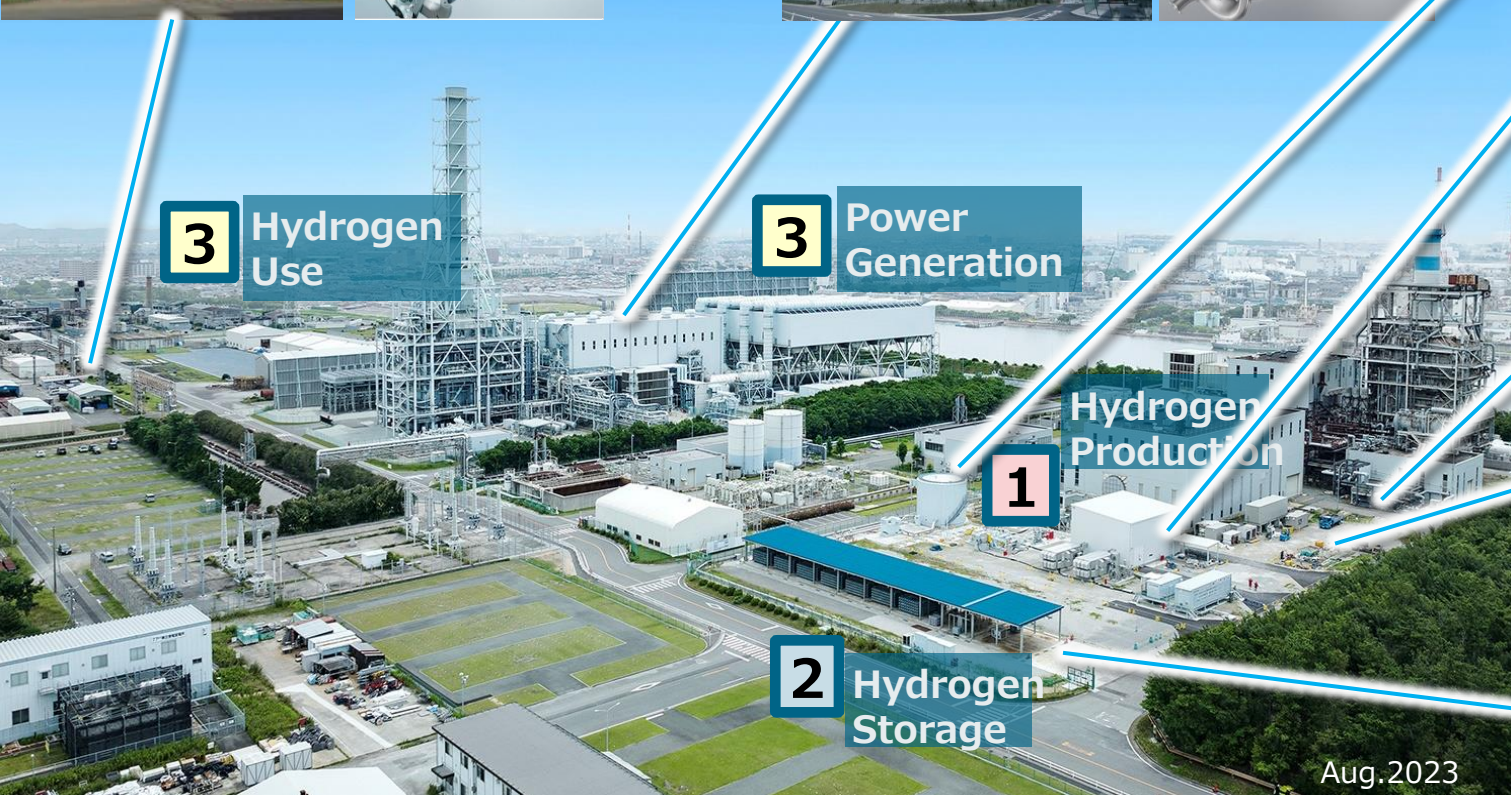
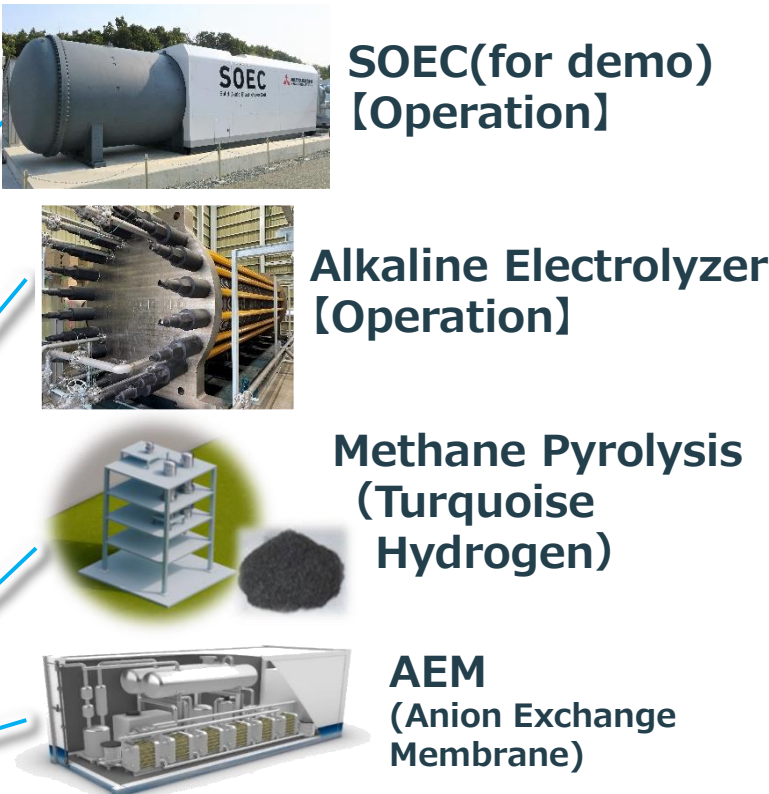
# Takasago Hydrogen Park

## World's first integrated hydrogen technology validation center

### Hydrogen Use (Power Generation)



### Various Hydrogen Production



Aug. 2023





# Advanced Clean Energy Storage (ACES) project (US)



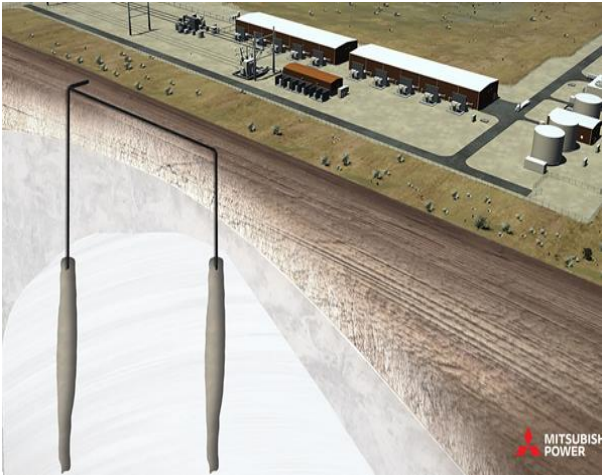
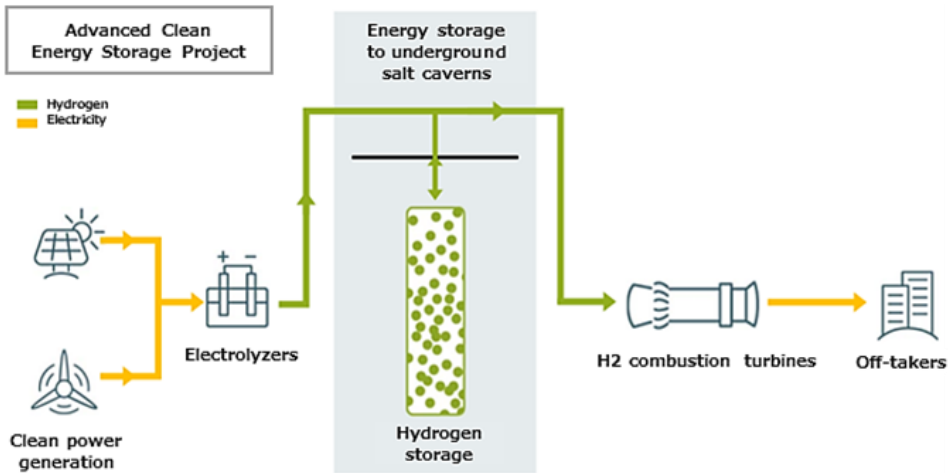
## ACES project is the world’s largest renewable energy storage project.

- Launched in May 2019 by Mitsubishi Power, Magnum Development and the Governor of Utah.
- **Green H<sub>2</sub>** will be stored in underground salt caverns in Utah and supplied to the gas turbine combined cycle power plant of Intermountain Power Agency.
- The DOE Loan Guarantee Program is utilized in this project and the finance close was achieved in June 2022.
- Commercial operation 2025 on 30% green H<sub>2</sub> → 100% green H<sub>2</sub> operation no later than 2045
- Power plant is connected to the Los Angeles power grid by an existing high voltage direct-current (HVDC) transmission line.



Gas Turbine Model	M501JAC
Power Output	840 MW (by 2 CCGT)
Location	Utah, USA

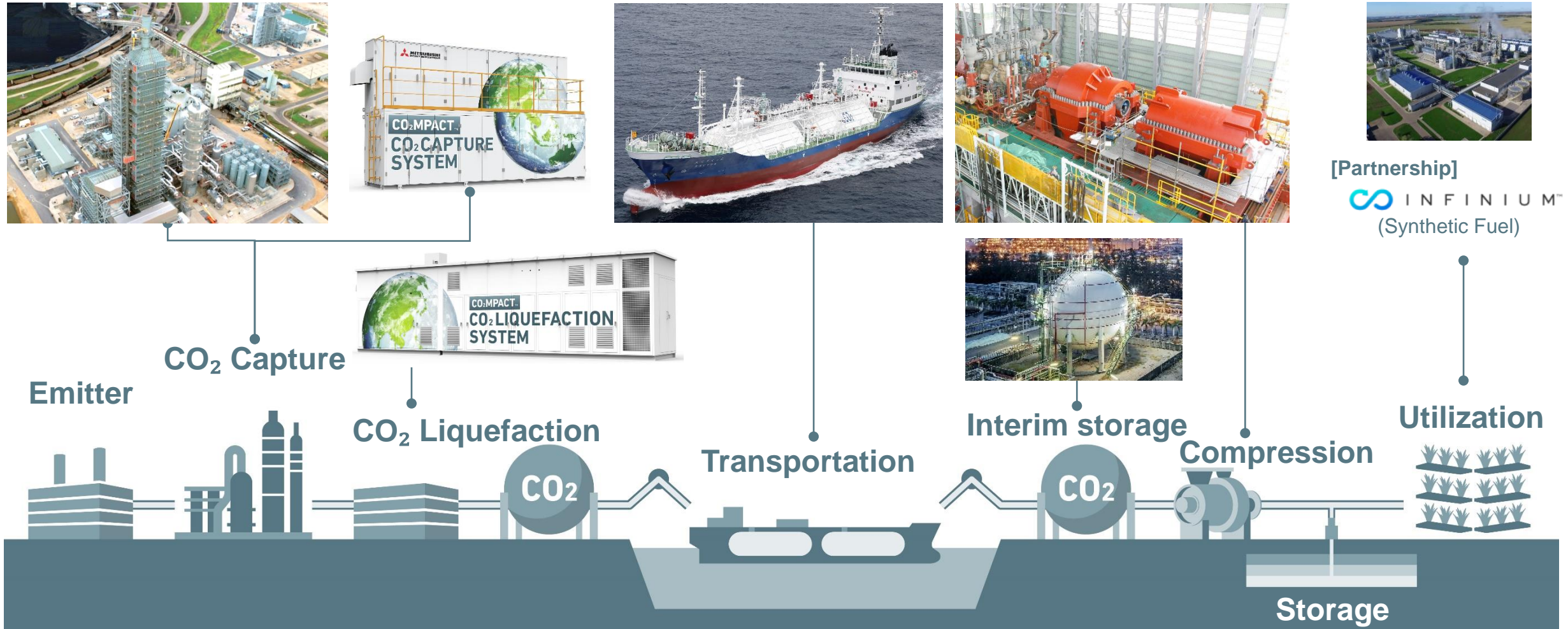
Storage Capacity	150GWh x 2
Location	Utah, USA



Intermountain Power Agency ordered Mitsubishi Power M501 JAC Gas Turbine Technology (840MW by 2 CCGT).



The MHI Group aims to be a one-stop business for the entire CCUS value chain - by providing various products/elemental technologies, and integration abilities across land and sea.

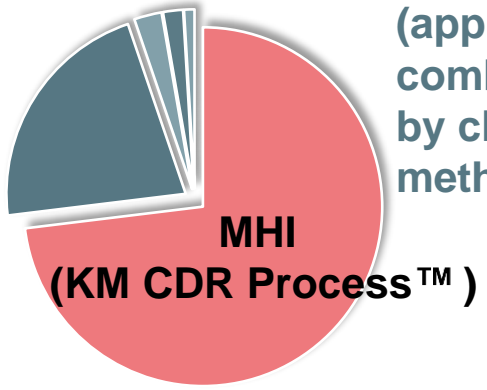
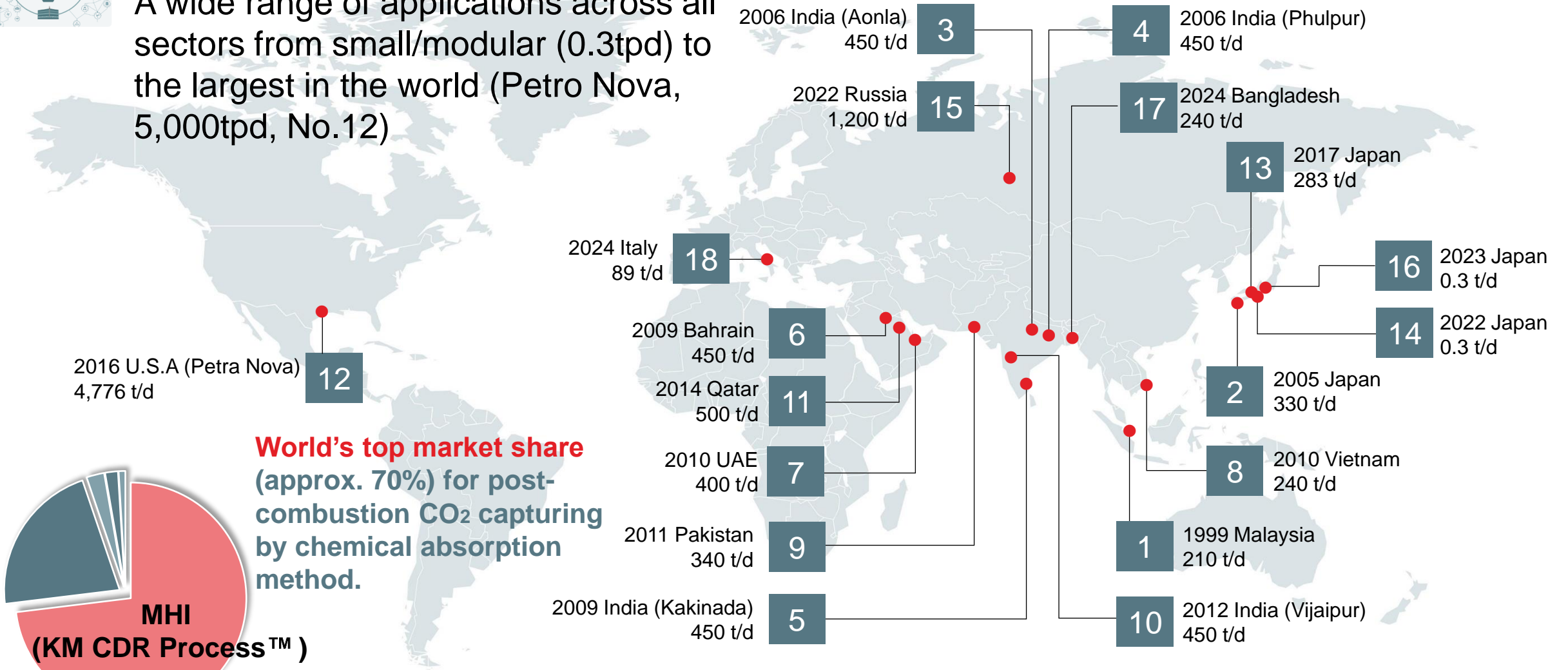




# KM CDR Process™ - Worldwide Commercial Experience



A wide range of applications across all sectors from small/modular (0.3tpd) to the largest in the world (Petro Nova, 5,000tpd, No.12)



**MOVE THE WORLD FORWARD**

**MITSUBISHI  
HEAVY  
INDUSTRIES  
GROUP**